firing said green sheet laminated body on which said shrinkage suppression sheet is formed on the at least one face; and

removing said shrinkage suppression sheet by spraying ceramic powder and water together with compressed air onto said shrinkage suppression sheet on the at least one face of said green sheet laminated body after firing;

wherein said ceramic powder comprises the same ceramic material as said shrinkage suppression sheet.

4. (Twice Amended) The method for manufacturing a multi-layered ceramic substrate as defined in Claim 1, wherein said compressed air has a pressure between 3.0 and 5.5 kg/cm^2.

5. (Once Amended) The method for manufacturing a multi-layered ceramic substrate as defined in Claim 1, wherein the mean particle size of the particles of said ceramic powder is not greater than 10 μm.

7. (Twice Amended) The method for manufacturing a multi-layered ceramic substrate as defined in Claim 1, wherein said shrinkage suppression sheet is formed on both faces of said unfired green sheet laminated body and said ceramic powder and water is sprayed together with said compressed air onto said shrinkage suppression sheet on both faces of said green sheet laminated body simultaneously after firing.

9. (Three Times Amended) A method for manufacturing a multi-layered ceramic substrate, said method comprising the steps of:

forming a shrinkage suppression sheet comprising a ceramic material on two faces of an unfired green sheet laminated body;

firing said green sheet laminated body; and

removing said shrinkage suppression sheet by spraying a mixture of ceramic

powder and water together with compressed air onto at least one of the two faces of said green sheet laminated body, after firing;

wherein said ceramic powder comprises the same ceramic material as said shrinkage suppression sheet.

10. (Twice Amended) The method for manufacturing a multi-layered ceramic substrate as defined in Claim 9, wherein the compressed air has a pressure between 3.0 and 5.5 kg/cm^2.

Please add the following new claims:

14. (newly presented) The method for manufacturing a multi-layer ceramic substrate as defined in Claim 3, wherein said ceramic material is alumina.

15. (newly presented) The method for manufacturing a multi-layer ceramic substrate as defined in Claim 7, wherein said ceramic material is alumina.

16. (newly presented) The method for manufacturing a multi-layer ceramic substrate as defined in Claim 9, wherein said ceramic material is alumina.